



**Edelbrock Cat-Back Exhaust System**  
**For 2003-2006 Hummer H2 6.0L V8 4WD**  
**Catalog #5737**  
**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Cat-back Exhaust System. If you have any questions, contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**.

**Suggested Tools for Installation:**

- ☐ 3/8" ratchet set with SAE and metric sockets
- ☐ 9/16" & 15mm wrench
- ☐ Jackstands and jack
- ☐ Liquid penetrant and rubber lubricant

**IMPORTANT NOTE:**

***Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.***

**INSTALLATION INSTRUCTION**

**DISASSEMBLY**

1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts.
4. Remove the bolts and clamps from the system and lubricate the rubber isolators.
5. Use a long pry bar to pull the rubber isolators off of the pipe hangers.
6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

**Note:** Carefully check all rubber isolators that the exhaust system attaches to for wear, cracks, and fatigue. Replace as necessary.

**ASSEMBLY**

1. Install I-Pipe to factory outlet flange (behind catalytic converters). Use supplied 2-1/2" clamp for slip fit end.  
**Note:** Do not tighten flange bolts or clamp at this time, (snug only).
2. Slip the muffler onto the intermediate pipe with a 3" clamp on the front. **Note:** Inlet end of muffler is marked. Snug the clamp so you can adjust the system later.
3. Install a 3" band clamp on the front of the overaxle pipe and engage it into the stock rubber isolators as you slip it into the muffler. Snug the clamp.
4. Install hanger clamp assembly onto I-pipe and engage into stock rubber hanger. Snug clamp to pipe. Hanger bar should be level.
5. Working from the front of the system, align and tighten each pipe from the cat-back.
6. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
7. Check for leaks and correct, if necessary.

**WARNING!!!**

***Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!***

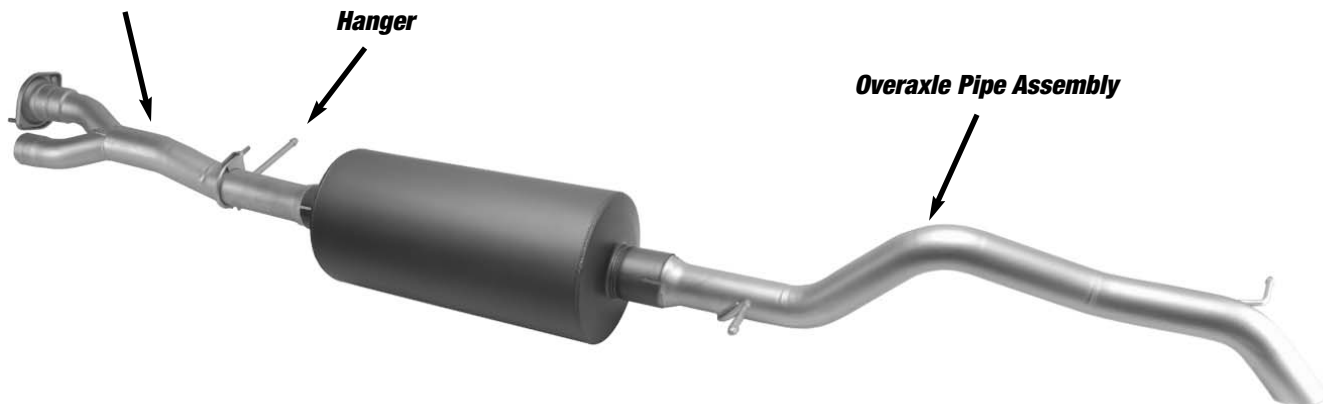
**KIT CONTENTS**  
**Catalog #5737**

<b>Qty.</b>	<b>Part #</b>	<b>Description</b>
1	23-4040	Hanger Clamp Assembly
1	25-3191	I-Pipe
1	25-3192	Overaxle Pipe
1	25-5572	Muffler
1	46-6610	2 1/2" Clamp
3	46-6612	3" Band Clamps

**I-Pipe Assembly**

**Hanger**

**Overaxle Pipe Assembly**



**WARNING:** Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

**WARNING:** These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.

**Edelbrock**

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